

seriously affecting pilot vision at night.

(f) Each exhaust system component must be ventilated to prevent points of excessively high temperature.

(g) If significant traps exist, each turbine engine and auxiliary power unit exhaust system must have drains discharging clear of the airplane, in any normal ground and flight attitude, to prevent fuel accumulation after the failure of an attempted engine or auxiliary power unit start.

(h) Each exhaust heat exchanger must incorporate means to prevent blockage of the exhaust port after any internal heat exchanger failure.

(i) For the purpose of compliance with § 23.603, the failure of any part of the exhaust system will be considered to adversely affect safety.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23-7, 34 FR 13095, Aug. 13, 1969; Amdt. 23-18, 42 FR 15042, Mar. 17, 1977; Amdt. 23-43, 58 FR 18974, Apr. 9, 1993; Amdt. 23-51, 61 FR 5137, Feb. 9, 1996]

§ 23.1123 Exhaust system.

(a) Each exhaust system must be fire-proof and corrosion-resistant, and must have means to prevent failure due to expansion by operating temperatures.

(b) Each exhaust system must be supported to withstand the vibration and inertia loads to which it may be subjected in operation.

(c) Parts of the system connected to components between which relative motion could exist must have means for flexibility.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23-43, 58 FR 18974, Apr. 9, 1993]

§ 23.1125 Exhaust heat exchangers.

For reciprocating engine powered airplanes the following apply:

(a) Each exhaust heat exchanger must be constructed and installed to withstand the vibration, inertia, and other loads that it may be subjected to in normal operation. In addition—

(1) Each exchanger must be suitable for continued operation at high temperatures and resistant to corrosion from exhaust gases;

(2) There must be means for inspection of critical parts of each exchanger; and

(3) Each exchanger must have cooling provisions wherever it is subject to contact with exhaust gases.

(b) Each heat exchanger used for heating ventilating air must be constructed so that exhaust gases may not enter the ventilating air.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23-17, 41 FR 55465, Dec. 20, 1976]

POWERPLANT CONTROLS AND ACCESSORIES

§ 23.1141 Powerplant controls: General.

(a) Powerplant controls must be located and arranged under § 23.777 and marked under § 23.1555(a).

(b) Each flexible control must be shown to be suitable for the particular application.

(c) Each control must be able to maintain any necessary position without—

(1) Constant attention by flight crew members; or

(2) Tendency to creep due to control loads or vibration.

(d) Each control must be able to withstand operating loads without failure or excessive deflection.

(e) For turbine engine powered airplanes, no single failure or malfunction, or probable combination thereof, in any powerplant control system may cause the failure of any powerplant function necessary for safety.

(f) The portion of each powerplant control located in the engine compartment that is required to be operated in the event of fire must be at least fire resistant.

(g) Powerplant valve controls located in the cockpit must have—

(1) For manual valves, positive stops or in the case of fuel valves suitable index provisions, in the open and closed position; and

(2) For power-assisted valves, a means to indicate to the flight crew when the valve—

(i) Is in the fully open or fully closed position; or

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(ii) Is moving between the fully open and fully closed position.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23-7, 34 FR 13095, Aug. 13, 1969; Amdt. 23-14, 38 FR 31823, Nov. 19, 1973; Amdt. 23-18, 42 FR 15042, Mar. 17, 1977; Amdt. 23-51, 61 FR 5137, Feb. 9, 1996]

§ 23.1142 Auxiliary power unit controls.

Means must be provided on the flight deck for the starting, stopping, monitoring, and emergency shutdown of each installed auxiliary power unit.

[Doc. No. 26344, 58 FR 18974, Apr. 9, 1993]

§ 23.1143 Engine controls.

(a) There must be a separate power or thrust control for each engine and a separate control for each supercharger that requires a control.

(b) Power, thrust, and supercharger controls must be arranged to allow—

(1) Separate control of each engine and each supercharger; and

(2) Simultaneous control of all engines and all superchargers.

(c) Each power, thrust, or supercharger control must give a positive and immediate responsive means of controlling its engine or supercharger.

(d) The power, thrust, or supercharger controls for each engine or supercharger must be independent of those for every other engine or supercharger.

(e) For each fluid injection (other than fuel) system and its controls not provided and approved as part of the engine, the applicant must show that the flow of the injection fluid is adequately controlled.

(f) If a power, thrust, or a fuel control (other than a mixture control) incorporates a fuel shutoff feature, the control must have a means to prevent the inadvertent movement of the control into the off position. The means must—

(1) Have a positive lock or stop at the idle position; and

(2) Require a separate and distinct operation to place the control in the shutoff position.

(g) For reciprocating single-engine airplanes, each power or thrust control must be designed so that if the control separates at the engine fuel metering

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device, the airplane is capable of continued safe flight and landing.

[Amdt. 23-7, 34 FR 13095, Aug. 13, 1969, as amended by Amdt. 23-17, 41 FR 55465, Dec. 20, 1976; Amdt. 23-29, 49 FR 6847, Feb. 23, 1984; Amdt. 23-43, 58 FR 18974, Apr. 9, 1993; Amdt. 23-51, 61 FR 5137, Feb. 9, 1996]

§ 23.1145 Ignition switches.

(a) Ignition switches must control and shut off each ignition circuit on each engine.

(b) There must be means to quickly shut off all ignition on multiengine airplanes by the grouping of switches or by a master ignition control.

(c) Each group of ignition switches, except ignition switches for turbine engines for which continuous ignition is not required, and each master ignition control must have a means to prevent its inadvertent operation.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964; 30 FR 258, Jan. 9, 1965, as amended by Amdt. 23-18, 42 FR 15042, Mar. 17, 1977; Amdt. 23-43, 58 FR 18974, Apr. 9, 1993]

§ 23.1147 Mixture controls.

(a) If there are mixture controls, each engine must have a separate control, and each mixture control must have guards or must be shaped or arranged to prevent confusion by feel with other controls.

(1) The controls must be grouped and arranged to allow—

(i) Separate control of each engine; and

(ii) Simultaneous control of all engines.

(2) The controls must require a separate and distinct operation to move the control toward lean or shut-off position.

(b) For reciprocating single-engine airplanes, each manual engine mixture control must be designed so that, if the control separates at the engine fuel metering device, the airplane is capable of continued safe flight and landing.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23-7, 34 FR 13096, Aug. 13, 1969; Amdt. 23-33, 51 FR 26657, July 24, 1986; Amdt. 23-43, 58 FR 18974, Apr. 9, 1993]

§ 23.1149 Propeller speed and pitch controls.

(a) If there are propeller speed or pitch controls, they must be grouped and arranged to allow—

- (1) Separate control of each propeller; and
- (2) Simultaneous control of all propellers.

(b) The controls must allow ready synchronization of all propellers on multiengine airplanes.

§ 23.1153 Propeller feathering controls.

If there are propeller feathering controls installed, it must be possible to feather each propeller separately. Each control must have a means to prevent inadvertent operation.

[Doc. No. 27804, 61 FR 5138, Feb. 9, 1996]

§ 23.1155 Turbine engine reverse thrust and propeller pitch settings below the flight regime.

For turbine engine installations, each control for reverse thrust and for propeller pitch settings below the flight regime must have means to prevent its inadvertent operation. The means must have a positive lock or stop at the flight idle position and must require a separate and distinct operation by the crew to displace the control from the flight regime (forward thrust regime for turbojet powered airplanes).

[Amdt. 23-7, 34 FR 13096, Aug. 13, 1969]

§ 23.1157 Carburetor air temperature controls.

There must be a separate carburetor air temperature control for each engine.

§ 23.1163 Powerplant accessories.

(a) Each engine mounted accessory must—

- (1) Be approved for mounting on the engine involved and use the provisions on the engines for mounting; or
- (2) Have torque limiting means on all accessory drives in order to prevent the torque limits established for those drives from being exceeded; and
- (3) In addition to paragraphs (a)(1) or (a)(2) of this section, be sealed to prevent contamination of the engine oil system and the accessory system.

(b) Electrical equipment subject to arcing or sparking must be installed to minimize the probability of contact with any flammable fluids or vapors that might be present in a free state.

(c) Each generator rated at or more than 6 kilowatts must be designed and installed to minimize the probability of a fire hazard in the event it malfunctions.

(d) If the continued rotation of any accessory remotely driven by the engine is hazardous when malfunctioning occurs, a means to prevent rotation without interfering with the continued operation of the engine must be provided.

(e) Each accessory driven by a gearbox that is not approved as part of the powerplant driving the gearbox must—

- (1) Have torque limiting means to prevent the torque limits established for the affected drive from being exceeded;
- (2) Use the provisions on the gearbox for mounting; and
- (3) Be sealed to prevent contamination of the gearbox oil system and the accessory system.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23-14, 38 FR 31823, Nov. 19, 1973; Amdt. 23-29, 49 FR 6847, Feb. 23, 1984; Amdt. 23-34, 52 FR 1832, Jan. 15, 1987; Amdt. 23-42, 56 FR 354, Jan. 3, 1991]

§ 23.1165 Engine ignition systems.

(a) Each battery ignition system must be supplemented by a generator that is automatically available as an alternate source of electrical energy to allow continued engine operation if any battery becomes depleted.

(b) The capacity of batteries and generators must be large enough to meet the simultaneous demands of the engine ignition system and the greatest demands of any electrical system components that draw from the same source.

(c) The design of the engine ignition system must account for—

- (1) The condition of an inoperative generator;
- (2) The condition of a completely depleted battery with the generator running at its normal operating speed; and

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(3) The condition of a completely depleted battery with the generator operating at idling speed, if there is only one battery.

(d) There must be means to warn appropriate crewmembers if malfunctioning of any part of the electrical system is causing the continuous discharge of any battery used for engine ignition.

(e) Each turbine engine ignition system must be independent of any electrical circuit that is not used for assisting, controlling, or analyzing the operation of that system.

(f) In addition, for commuter category airplanes, each turbopropeller ignition system must be an essential electrical load.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23-17, 41 FR 55465 Dec. 20, 1976; Amdt. 23-34, 52 FR 1833, Jan. 15, 1987]

POWERPLANT FIRE PROTECTION

§ 23.1181 Designated fire zones; regions included.

Designated fire zones are—

(a) For reciprocating engines—

- (1) The power section;
- (2) The accessory section;

(3) Any complete powerplant compartment in which there is no isolation between the power section and the accessory section.

(b) For turbine engines—

(1) The compressor and accessory sections;

(2) The combustor, turbine and tailpipe sections that contain lines or components carrying flammable fluids or gases.

(3) Any complete powerplant compartment in which there is no isolation between compressor, accessory, combustor, turbine, and tailpipe sections.

(c) Any auxiliary power unit compartment; and

(d) Any fuel-burning heater, and other combustion equipment installation described in § 23.859.

[Doc. No. 26344, 58 FR 18975, Apr. 9, 1993, as amended by Amdt. 23-51, 61 FR 5138, Feb. 9, 1996]

§ 23.1182 Nacelle areas behind firewalls.

Components, lines, and fittings, except those subject to the provisions of

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§ 23.1351(e), located behind the engine-compartment firewall must be constructed of such materials and located at such distances from the firewall that they will not suffer damage sufficient to endanger the airplane if a portion of the engine side of the firewall is subjected to a flame temperature of not less than 2000 °F for 15 minutes.

[Amdt. 23-14, 38 FR 31816, Nov. 19, 1973]

§ 23.1183 Lines, fittings, and components.

(a) Except as provided in paragraph (b) of this section, each component, line, and fitting carrying flammable fluids, gas, or air in any area subject to engine fire conditions must be at least fire resistant, except that flammable fluid tanks and supports which are part of and attached to the engine must be fireproof or be enclosed by a fireproof shield unless damage by fire to any non-fireproof part will not cause leakage or spillage of flammable fluid. Components must be shielded or located so as to safeguard against the ignition of leaking flammable fluid. Flexible hose assemblies (hose and end fittings) must be shown to be suitable for the particular application. An integral oil sump of less than 25-quart capacity on a reciprocating engine need not be fireproof nor be enclosed by a fireproof shield.

(b) Paragraph (a) of this section does not apply to—

(1) Lines, fittings, and components which are already approved as part of a type certificated engine; and

(2) Vent and drain lines, and their fittings, whose failure will not result in, or add to, a fire hazard.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23-5, 32 FR 6912, May 5, 1967; Amdt. 23-15, 39 FR 35460, Oct. 1, 1974; Amdt. 23-29, 49 FR 6847, Feb. 23, 1984; Amdt. 23-51, 61 FR 5138, Feb. 9, 1996]

§ 23.1189 Shutoff means.

(a) For each multiengine airplane the following apply:

(1) Each engine installation must have means to shut off or otherwise prevent hazardous quantities of fuel, oil, deicing fluid, and other flammable liquids from flowing into, within, or